



Driving the energy transition: *a view from future operator perspective*

Victor Salet



Enabling emission-free industries

Our Vision & Mission

To enable the full **decarbonization of industry** and the transition to a truly circular economy, by supplying safe, reliable and affordable **green hydrogen** supplies and circular **chemistry solutions**



Joining forces to create a new leader in green hydrogen



Leader in essential chemicals with
100+ years experience in electrolysis



MACQUARIE

Green
Investment
Group

Global investment group focused on
accelerating the green transition

50%



The Hydrogen Chemistry Company

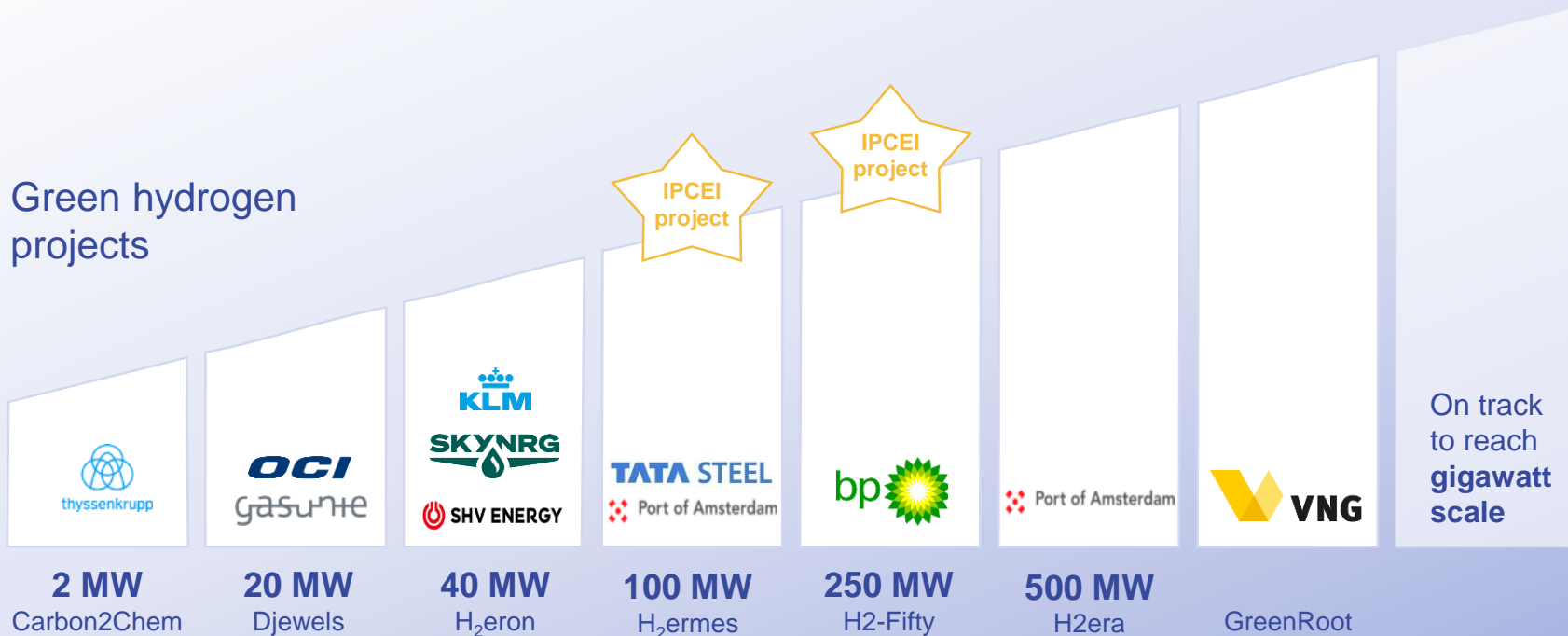
50%

A leading provider of green hydrogen and circular
chemistry solutions with over 1 gigawatt under
development.

Strong pipeline built on robust customer engagement







Green hydrogen projects





Technology introduction

Key electrolysis technologies

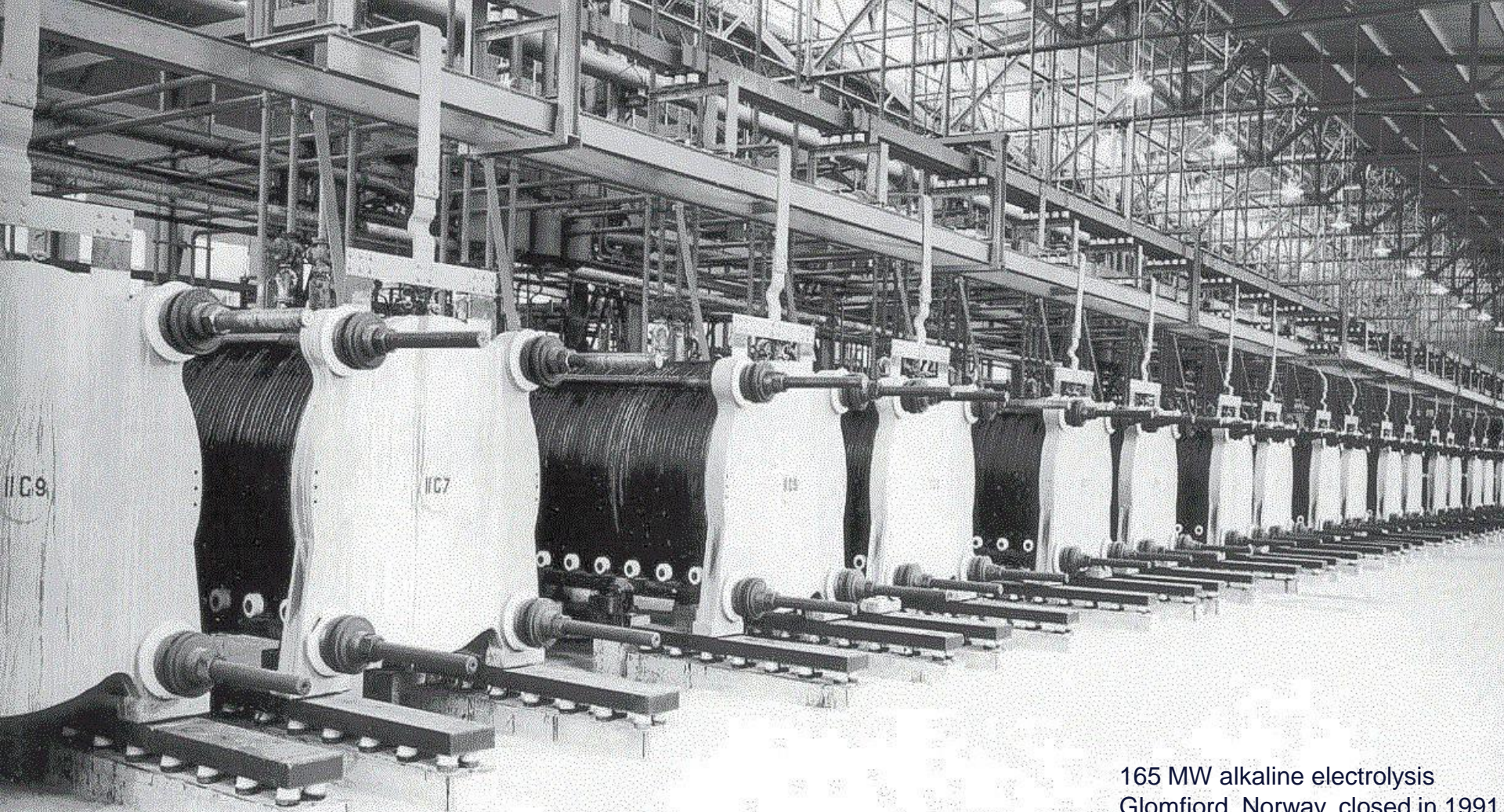
	Alkaline	PEM	Solid oxide	AEM
				
Stack size (MW)	1 – 10	0.5 – 2.5	~0.01	0.0025
Largest operating plant (MW)	150 Ningxia (China)	20 Bécancour (Canada)	0.72 Salzgitter (Germany)	0.02 Rozenburg (Netherlands)
Key strengths	Not dependent on noble and rare earth metals	Compact and flexible	Efficient	Combines strengths of alkaline and PEM

“Ready” for large-scale
(but not TRL 9)

Need for more development



Building hydrogen plants: how difficult can it be?



165 MW alkaline electrolysis
Glomfjord, Norway, closed in 1991



90 MW 30 bar alkaline electrolysis
Kwe Kwe, Zimbabwe, closed in 2015

Limited innovation in the past 90 years...

1931



Today





21st century challenges

- Safety
- Flexibility
- Electrolyte quality management

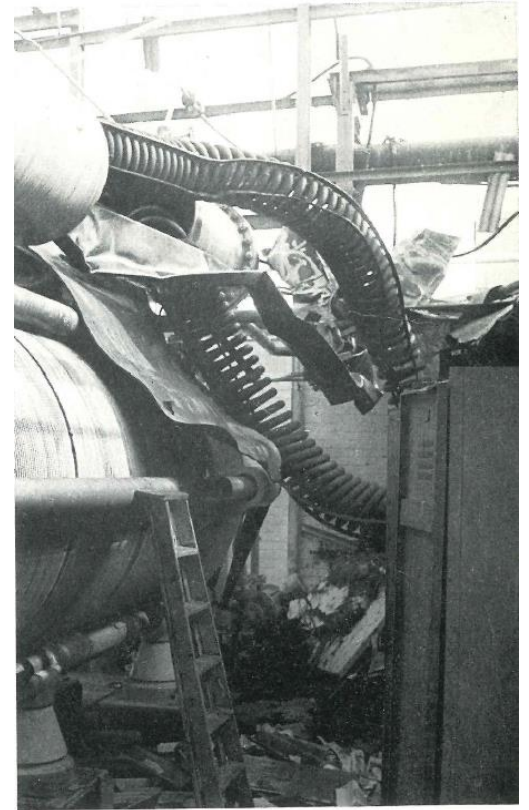
Safety

- Water electrolysis is a technology that has significant safety challenges, due to the simultaneous formation of hydrogen and oxygen
- Increased 21st century safety standards make that we cannot just rebuild the plants as we did in the 20th century
- We are working with suppliers and our peers to develop proper safety practices for water electrolysis: we do not compete on safety!



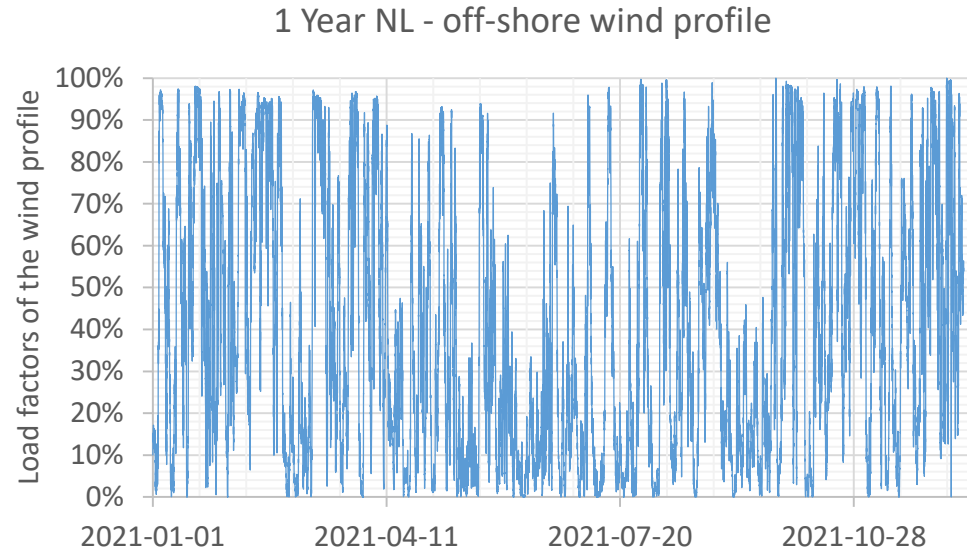
Institute for
Sustainable
Process Technology

**Green Hydrogen Inherent Safety
Practices on Industrial Scale**



Flexibility

- 20th century plants were based on constant hydropower, new electrolyzers need to breathe with wind and sun
- Ramp speed not a problem: <10%/min required
- Challenge is allowable minimum load and number of shutdowns (~1 time per day)



Eleetrolyte quality management

- Decades of research in the field of chlor-alkali have resulted in high performing cathodes that can also be used in alkaline water electrolysis
- Yet, these electrodes are vulnerable to electrolyte impurities, especially iron
- Electrolyte quality management limits material choice in balance of plant



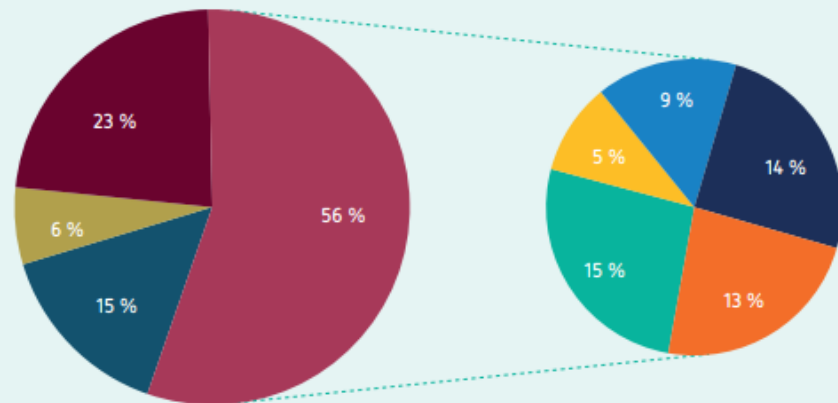
A non-technical challenge: unrealistic price expectations

- CAPEX values in public reports are often underestimated, since total project costs are not properly considered
- As a result, the current expectations for green hydrogen prices in public reports are too optimistic.

Capex cost breakdown Alkaline technology

Total Installed Costs 1400 Euro/kW

Directs Costs 800 Euro/kW



■ Indirect costs
■ Owners costs
■ Contingency
■ Direct Costs

■ Balance of plants
■ Civil, Structural & Architect.
■ Utilities and Process Automation
■ Power supply and electronics
■ Stacks

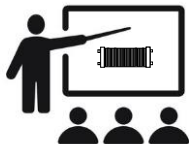


HyCC Operations & Asset Management

O&M strategic goals on green hydrogen



Growth



Be regarded as a O&M leader

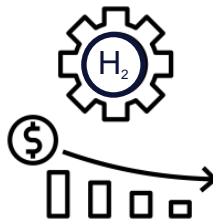


Able to ensure that the best companies/contractors are selected



Set O&M standardization

Cost



Have top class LCOH understanding



Have top quartile O&M expertise



Accelerate implementation of new technologies

Reliability



Develop smart autonomous plants



Be regarded as a leading company in safety



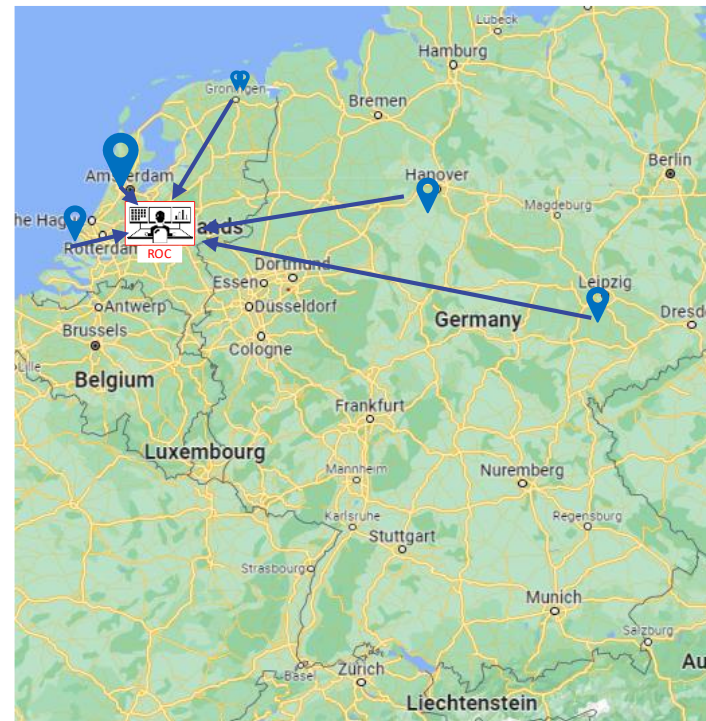
Be regarded as a reliable supplier of green hydrogen

HyCC, a new operator building on decades of experience



Building a chemical company from scratch enables us to make clear choices on what we focus on:

- Remote supervision of autonomous plants
- Highest safety, efficiency & reliability due to full data integration
- Strong partnerships on non-core activities
- Technology leader on operational electrolyzer knowledge



Intention of partnership Stork - HyCC



- First of its kind in our industry; Stork is an integral part of our way of working
- High benefits of involving maintenance in early stages of the projects
- Realizing autonomous operation with unmanned plants
- Scope of the intended partnership
 - Deliver the Blue print for Asset and maintenance management to be used for all plants
 - Maintenance representative in projects
 - Be the custodian of our assets
 - Be the local maintenance and operations support company



Thank you

The copyright of this document is vested in HyCC B.V. All rights reserved.
Neither the whole nor any part of this document may be reproduced, stored in any retrieval system or transmitted in any form or by any means (electronic, mechanical, reprographic, recording or otherwise) without the prior written consent of the copyright owner. The contents of this controlled document shall not be altered without formal approval of the document by HyCC B.V.

