

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **Stork Nederland B.V.**  
**Van Deventerlaan 121**  
**3528 AG Utrecht**  
**The Netherlands**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### **Steel structure components intended for the use in construction works, supporting structures and infra structures**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

#### **EN 1090-1:2009/A1:2011**

#### **Execution of steel structures and aluminium structures – part 1: Requirements for conformity assessment of structural components**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/RQA9732453-1  
Original Approval: 1 January 2024  
Current Certificate: 1 January 2024  
Expiry Date: 18 May 2025  
LRQA Notified Body Number: 2814

  
C.Pohl TQM on behalf of LRQA Verification B.V.

LRQA Verification B.V. (Reg. no. 24247947) a private limited company registered in the Netherlands with registered office at George Hintzenweg 77, 3068 AX Rotterdam. A subsidiary of LRQA Group Limited.

LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Certificate of Conformity of Factory Production Control No:  
2814/CPR/RQA9732453-1 Schedule

Manufacturer: **Stork Nederland B.V.**  
**Van Deventerlaan 121**  
**3528 AG Utrecht**  
**The Netherlands**

Manufacturing Location and Products : **Eisenhowerweg 28**  
**5466 AC Veghel**  
**The Netherlands**

Standard, Grade and Size : **EN 1090-2:2018 max. EXC3**

**Oosterhorn 4**  
**9936 HDFarmsum**  
**The Netherlands**

**Steel structure components**

**Structural Carbon Steels  $t \leq 25$  mm**  
**Stainless Steels  $t \leq 25$  mm**

Parent material groups: (ISO/TR 15608)  
**1.1, 1.2, 8**

Welding and allied Processes (ISO 4063)  
**111, 135, 136, 138, 141**

Responsible Welding Coordinators(s):  
**Wim Welman**  
**Watte Piersma**

Qualifications as per ISO 14731:  
**Specific level**  
**Specific level**

CE marking method: **1, 2, 3a, 3b**

Schedule Issue: **01**  
Date of Schedule Issue: **1 January 2024**  
LRQA Notified Body Number: **2814**

  
C.Pohl TQM on behalf of LRQA Verification B.V.

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **Stork Thermeq B.V.**  
**Ketelmakerij 2**  
**7553 ZP Hengelo**  
**The Netherlands**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### **Steel structure components intended for the use in construction works, supporting structures and infra structures**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

#### **EN 1090-1:2009/A1:2011**

#### **Execution of steel structures and aluminium structures – part 1: Requirements for conformity assessment of structural components**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/RQA9732453-2  
Original Approval: 1 January 2024  
Current Certificate: 1 January 2024  
Expiry Date: 18 May 2025  
LRQA Notified Body Number: 2814

  
C.Pohl TQM on behalf of LRQA Verification B.V.

LRQA Verification B.V. (Reg. no. 24247947) a private limited company registered in the Netherlands with registered office at George Hintzenweg 77, 3068 AX Rotterdam. A subsidiary of LRQA Group Limited.

LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Certificate of Conformity of Factory Production Control No:  
2814/CPR/RQA9732453-2 Schedule

Manufacturer: **Stork Thermeq B.V.**  
**Ketelmakerij 2**  
**7553 ZP Hengelo**  
**The Netherlands**

Manufacturing Location and Products :  
**Ketelmakerij 2**  
**7553 ZP Hengelo**  
**The Netherlands**

Standard, Grade and Size :  
**EN 1090-2:2018 max. EXC3**

**Steel structure components**

**Structural Carbon Steels  $t \leq 25$  mm**  
**Stainless Steels  $t \leq 25$  mm**

Parent material groups: (ISO/TR 15608)  
**1.1, 1.2, 8**

Welding and allied Processes (ISO 4063)  
**111, 135, 136, 138, 141**

Responsible Welding Coordinators(s):  
**Wim Welman**  
**Watte Piersma**

Qualifications as per ISO 14731:  
**Specific level**  
**Specific level**

CE marking method:

**1, 2, 3a, 3b**

Schedule Issue: **01**  
Date of Schedule Issue: **1 January 2024**  
LRQA Notified Body Number **2814**

  
C.Pohl TQM on behalf of LRQA Verification B.V.