



# Certificate of the Conformity of the Factory Production Control

Certificate No. 1117-CPR-1109 (Rev.1)

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

## Structural Components for Steel Structures

Type:	Steel structure components intended for the use in construction works, supporting structures and infra structures
Execution class:	Up to and including EXC 1/2/3 According to EN1090-2:2018
Design:	Included
Method of declaration:	1, 2, 3a/b according to EN1090-1:2009+A1:2011
Welding processes:	111, 135, 136, 138, 141 According to EN1090-2:2018, clause 7.3
Parent material/Steel group:	1.1, 1.2, 8
Responsible Welding Coordinator:	W. Piersma, W. Welman   Level S

Placed on the market under the name or trade mark

### Stork Technical Services Holding B.V.

Van Deventerlaan 121, 3528 AG, Utrecht, The Netherlands

And the manufacturing plant(s)

### Stork Nederland B.V.

Location Veghel; Eisenhower 28, 5466 AC, The Netherlands, Location Delfzijl; Oosterhorn 4, 9936 HD, Farmsum, The Netherlands

### Stork Thermeq B.V.

Location Hengelo; Ketelmakerij 2, 7553 ZP, The Netherlands

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

**EN1090-1:2009+A1:2011**

under system 2+ are applied and that

## The Factory Production Control is assessed to be in conformity with the applicable requirements

This certificate remains valid as set in the certificate reference information as set below and will remain valid as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and manufacturing conditions in the factory or plant are not modified significantly, unless suspended or withdrawn by the notified factory production control certification body

### Certificate reference information

Issue date first certificate:	18-05-2021 (previously 1117-CPR-1080 & 1098)
Issue date current certificate:	18-05-2022
Certificate expiry date:	18-05-2023
Bureau Veritas ref.:	6884591-01

On behalf of notified body, 1117, J. Brouwer  
Advice; validity of the certificate may be confirmed by contacting Bureau Veritas

Lack of fulfillment of the conditions as set out in the Certification Agreement may render this Certificate invalid

Bureau Veritas Inspection and Certification the Netherlands B.V., Products C165 (RvA)  
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